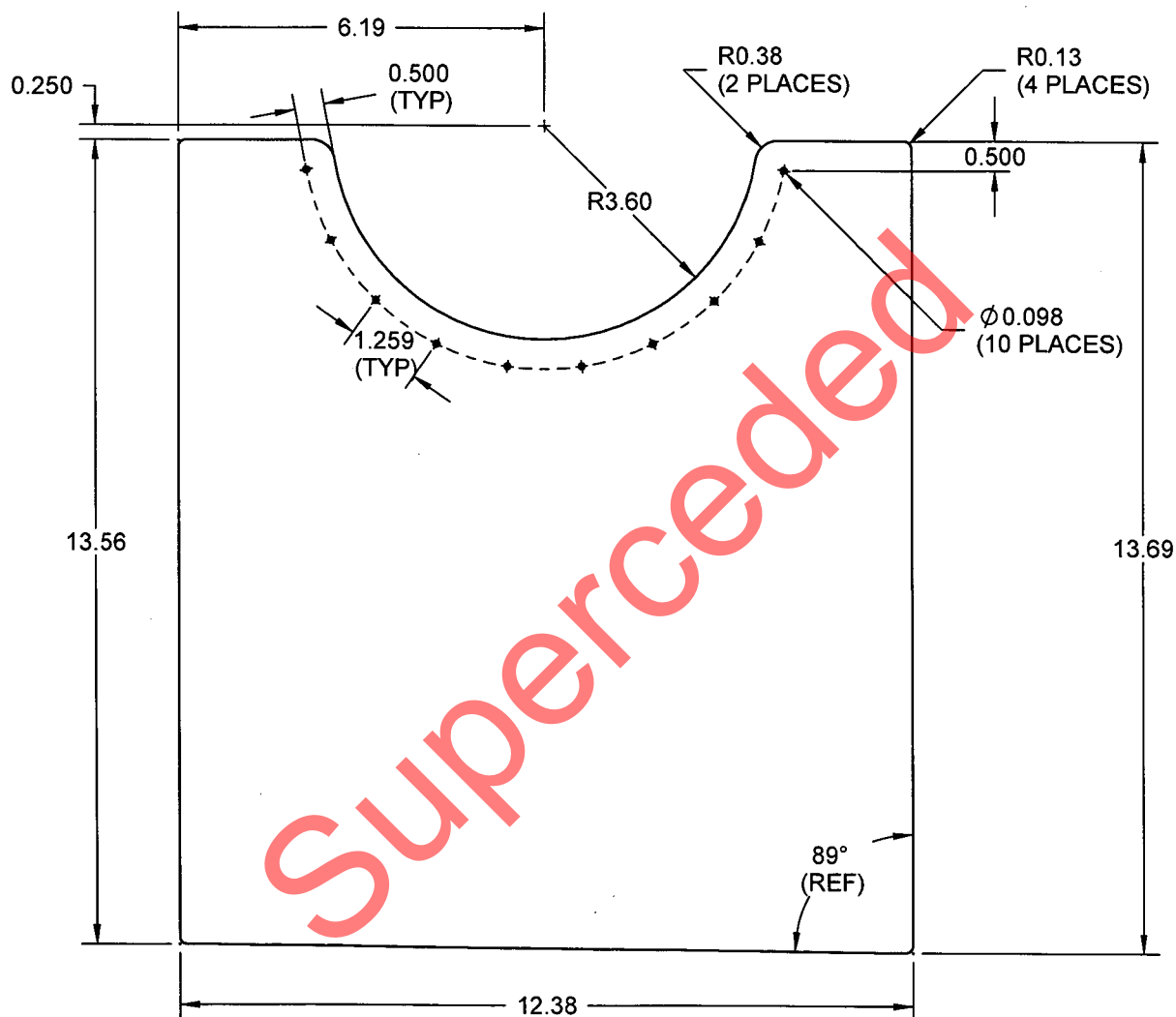


**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3609</b>	REV. A SHEET 1 OF 1
DATE <b>07.04.11</b>	TITLE <b>DOUBLER</b> SCALE 1:3		
REV A	DATE 07.04.11	DESCRIPTION NEW ISSUE	

**RELEASED**  
08/12/10 *[Signature]***D3609-1 DOUBLER****NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 22 GAUGE  
PER AMS 5513 OR AMS 5524 (REF. DART SPEC. M304S22GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3609-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) PART IS SYMMETRIC ABOUT  $\phi$

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